

**TECHNICAL SPECIFICATION**

MESTRON LIGHTING POLE COMPLY TO BS EN 40-5 : 2002 "LIGHTNING COLUMNS, REQUIREMENT FOR STEEL LIGHTING COLUMNS"

DESIGN OF MESTRON POLE ARE COMPREHENSIVELY ANALYSED USING STAAD. PRO V8i STRUCTURAL DESIGN SOFTWARE TO WITHSTAND 35 M/S WIND-SPEED AT 3 SECOND GUST EQUIVALENT TO 20.6 M/S OF 10 MINUTES MEAN WIND VELOCITY AT 10M HEIGHT WITH TOPOGRAPHY, TERRAIN ROUGHNESS AND STATISTICAL FACTOR OF 1.0

MESTRON POLE DESIGN VALIDATED BY TYPE TEST "DESIGN AND VARIATION, VERIFICATION BY TESTING" IN ACCORDANCE TO BS EN 40-3-2 : 2013

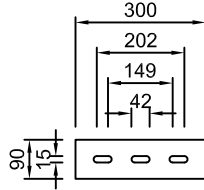
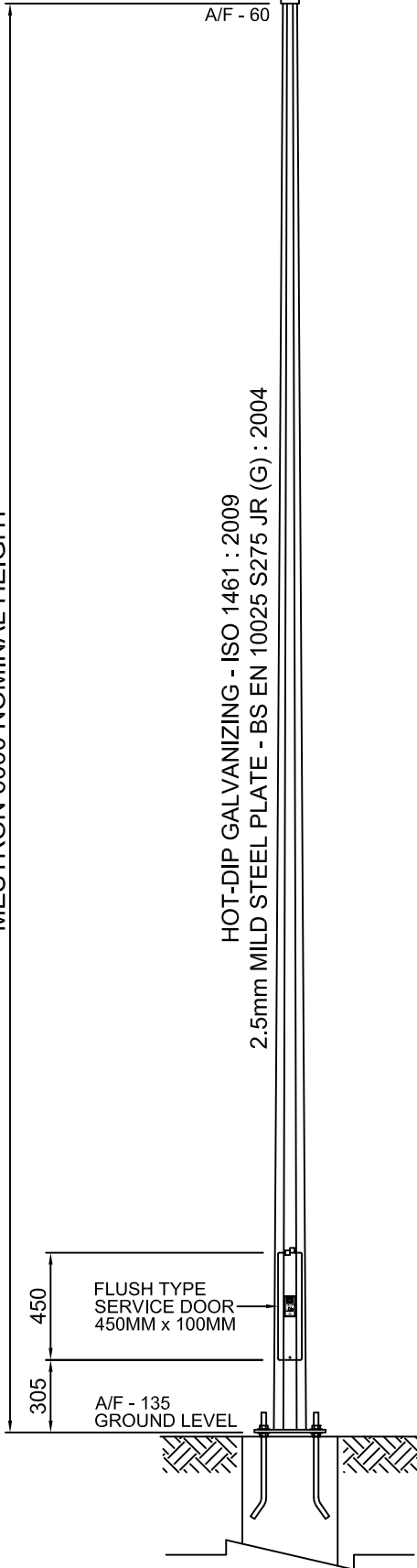
MATERIAL USED FOR MESTRON LIGHTING POLE COMPLY TO BS EN 10025 S275 JR : 2004 / JIS G3101 : 2010 SS400 WITH MINIMUM YIELD AND TENSILE STRENGTH OF 275 MPa AND 430 MPa RESPECTIVELY

WELDING PROCESS OF MESTRON LIGHTING POLE IN COMPLIANCE TO WELDING PROCESS SPECIFICATION AS PER BS EN 1011-2 : 2001

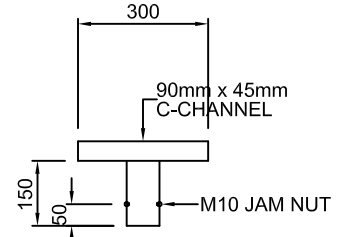
MESTRON PRODUCTS ARE PROTECTED WITH ANTI-CORROSIVE TREATMENT WITH HOT-DIP GALVANIZED COATINGS ON FABRICATED IRON AND STEEL ARTICLES IN ACCORDANCE TO ISO 1461 : 2009

MESTRON 6000 NOMINAL HEIGHT

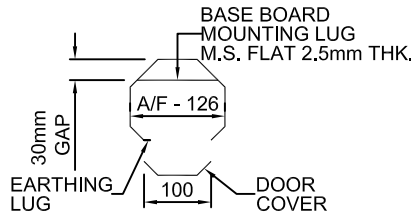
HOT-DIP GALVANIZING - ISO 1461 : 2009  
2.5mm MILD STEEL PLATE - BS EN 10025 S275 JR (G) : 2004



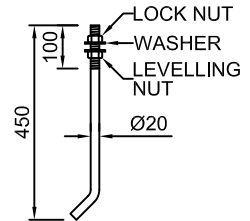
**PLAN VIEW  
HEAD FRAME - 1**



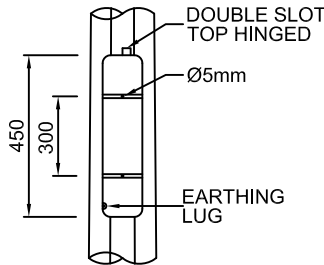
**FRONT VIEW  
HEAD FRAME - 1**



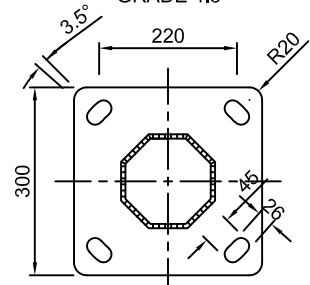
**SECTION A-A**



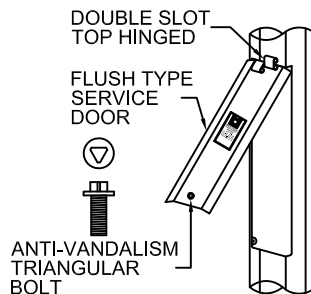
**J-BOLT  
GRADE 4.8**



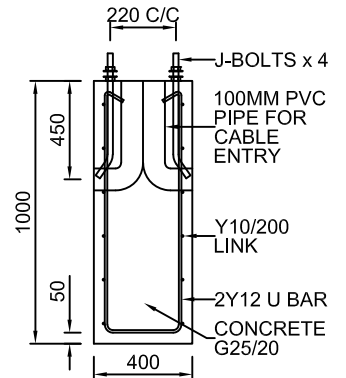
**SERVICE DOOR  
DETAIL**



**FLANGE PLATE  
12mm THK**



**SERVICE DOOR  
DIAGONAL VIEW**



**FOOTING DETAIL**

WEIGHT (KGS) : 51 KGS



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DATE	R	DESCRIPTION
<b>DRAWING APPROVAL</b>		
SIGN	:	.....
NAME	:	.....
DATE	:	.....
<b>JO :</b>		

**6M OCTAGONAL LIGHTING POLE  
FLANGE MOUNTED TYPE  
HEAD FRAME - 1**

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